

OHMTEMP INTERNATIONAL, INC.

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The logo for Ohmtemp, featuring a red circular icon with concentric circles on the left and the word "Ohmtemp" in a red, lowercase, sans-serif font to its right.

**55 GALLON
DRUM HEATER**

PLEASE REMEMBER WHEN HEATING METAL DRUMS OR PAILS!

Always know the material you are heating!

Do not use drum heaters unattended!

Do not heat a closed container; it must be properly vented!

Do not heat a defective container!

Remember, the thermostat measures the air temperature around the drum or pail, not the material temperature inside the drum or pail!

Do not use if thermostat stem is broken off!

Do not use these heaters where flammable vapors are present!

Only OHMTEMP - recommended drum dollies should be used with the Fifty-Five Gallon and Maxi Heaters!

Heat loss will be greatly reduced if the flexible gasket is set properly!

**FOR QUESTIONS REGARDING THE
OPERATION OF THESE HEATERS CALL**

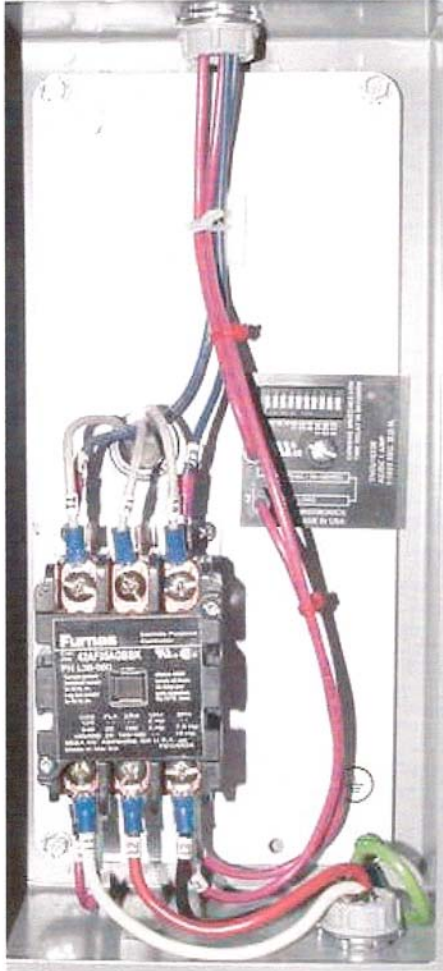
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**1-734-261-7232
OR E-MAIL
OHMTEMP@AOL.COM**

WARRANTY: All OHMTEMP heaters are guaranteed against defective materials and workmanship for a period of one year from date of purchase. This guarantee does not cover failure due to water soakage, spillage, abuse or mis-applications. Heaters which fail with the warranty period should be returned *Freight Prepaid* to OHMTEMP for inspection and credit or repair after first contacting OHMTEMP for return authorization.

WARNING !!!

***DO NOT HEAT A CLOSED CONTAINER
OR USE THESE HEATERS WHERE
FLAMMABLE VAPORS ARE PRESENT.
THESE HEATERS MUST BE
PROPERLY GROUNDED FOR SAFETY
USING THE GROUNDED PLUG
SUPPLIED. UNDER NO
CIRCUMSTANCES SHOULD THE
GROUNDED PLUG BE REPLACED
WITH A NON-GROUNDED PLUG.
THESE HEATERS ARE NOT
RECOMMENDED FOR USE IN
HAZARDOUS AREAS OR ANY TYPICAL
CLASS 1, GROUP D AREAS.***

208/220/230/240 VOLT 3 PHASE
DRUM AND MAXI-HEATERS



Power In

L1 White
L2 Red
L3 Black
Green Ground

Contactor

C1 to L1
C2 to 3 on Timer
L3 to 1 on Thermostat
T1 (Blue) to Pilot Light
T1 (Tan) to Heating Elements
T2 (Tan) to Heating Elements
T3 (Blue) to Pilot Light
T3 (Tan) to Heating Elements

Timer

3 on Timer to C2
1 on Timer to 2 on Thermostat

NOTE: These Heating Elements
are wired in wye (or star circuit).
Heater Voltage is 58% of Line
Voltage!

Any Questions Call!
1-734-261-7232

Please note the 42AF35AG Contactor may be substituted with a
8910DPA23V09 or a C25DND325B

208/220/230/240 Volt 3 Phase

Ohmtemp

MANUFACTURER AND DISTRIBUTOR OF CONTAINER HEATERS
POST OFFICE BOX 85 • GARDEN CITY, MICHIGAN 48135

MODEL **SWL-55-2303**

SERIAL **4.4** K.W.

HEATERS: **230** VOLTS **3** PH. **12** AMPS

CONTROL: **230** VOLTS **60** CYCLE

**DISCONNECT ELECTRIC POWER SUPPLY
BEFORE SERVICING ANY PART OF UNIT**

WARNING

Do not heat a closed container or use these heaters where flammable vapors are present. These units must be properly grounded for safety using the grounded plug supplied. Under no circumstances should the grounded plug be replaced with a non-grounded plug. This unit is not recommended for use in any Hazardous Areas or any typical Class 1, Group D areas.

We the manufacturer shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use or inability to use any item sold by us, but our only obligation in lieu of all warranties expressed or implied, is to replace any item proved to be defective. Before using, the user must determine the suitability of the product for its intended use, and the user assumes all risk in connection therewith. WE THE MANUFACTURER NEITHER KNOW NOR HAVE REASON TO KNOW THE USE TO WHICH THE USER WILL PUT THE PRODUCT.

OPERATING INSTRUCTIONS OHMTEMP DRUM WARMERS

Open the OHMTEMP wrap-around drum warmer and position the drum being heated inside. Close the warmer by securing the catches and strikes properly

Adjust the gasketing at the top of the warmer so that it fits snugly to the sides of the drum being heated. This will help prevent heat loss.

Set the thermostat to the desired temperature. The thermostat will control the air temperature around the enclosed drum. The thermostat will cycle off when the desired temperature is reached. The thermostat will continue to maintain the temperature until it is turned to the off position.

ALWAYS TURN THE THERMOSTAT TO THE OFF POSITION WHEN MOVING A DRUM IN OR OUT. ALWAYS DISCONNECT THE ELECTRIC POWER SUPPLY BEFORE SERVICING ANY PART OF THE WARMER.

The units are not recommended for use in Hazardous Areas or any typical Class 1, Group D Areas.

**Model # SWL-55-2303
Thermostat # 5000-814
Heating Element # HE2303
Contactor # 8910DPA23V09 or =
Timer # THCU1023E
Gasket # G55F
Cord Set # 14/4-2421**

CALIBRATION

This control is a precision instrument. It is carefully calibrated at the factory - that is, it is so adjusted that the dial settings match the actual bulb temperatures. Field recalibration is seldom necessary and should not be resorted to unless considerable experience with equipment proves that the control is not maintaining the temperatures to which the dial is set. To check equipment temperatures when recalibrating use a test instrument or thermometer in the middle of the area being controlled.

If recalibration is required, use the following procedure:

1. Allow equipment to come to a stable temperature.
2. Turn dial and compare temperature setting on dial with reading of thermometer when control turns off (clicks).
3. If they agree within the user's degree of accuracy, no recalibration is necessary. If they do not agree, continue as follows.
4. Set dial to temperature reading. Pull off dial and with a small screwdriver turn small adjusting screw until the thermostat clicks off (see drawing below).
 - A. Caution - Always use extreme care so that the slot in the center adjusting screw is not damaged.
 - B. Hold the adjusting shaft tightly while the center screw is turned.
 - C. Turning center adjusting screw in a clockwise direction will decrease the temperature, and in a counterclockwise direction will increase the temperature. Each quarter turn of the screw will change the calibration approximately 30 degrees F.
5. Recheck calibration and repeat process if closer calibration is required.

